

# Production Worksheet

Wilcom EmbroideryStudio - Designing

**\*KNIFE 5X5\***

Design: **Knife 5x5**

Title:

Stitches: 22,304  
 Height: 5.00 in  
 Width: 1.87 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 1.88



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Machine format: Tajima  
 Color changes: 29  
 Stops: 30  
 Trims: 47  
 Left: 23.7 mm  
 Right: 23.7 mm  
 Up: 63.5 mm  
 Down: 63.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 9.33 in<sup>2</sup>  
 Max stitch: 11.8 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	10	■	434	1358	Cedar Bark	Madeira Classic 40
2.	9	■	1,242	1178	Carrot	Madeira Classic 40
3.	5	■	2,458	1000	Black	Madeira Classic 40
4.	4	■	2,836	1392	Silver Sage	Madeira Classic 40
5.	8	■	3,280	1481		Madeira Classic 40
6.	5	■	4,149	1000	Black	Madeira Classic 40
7.	4	■	4,993	1392	Silver Sage	Madeira Classic 40
8.	5	■	5,749	1000	Black	Madeira Classic 40
9.	4	■	6,835	1392	Silver Sage	Madeira Classic 40
10.	8	■	7,495	1481		Madeira Classic 40
11.	7	■	8,223	1226	Amber	Madeira Classic 40
12.	5	■	10,160	1000	Black	Madeira Classic 40
13.	8	■	10,335	1481		Madeira Classic 40
14.	4	■	10,721	1392	Silver Sage	Madeira Classic 40
15.	9	■	11,381	1178	Carrot	Madeira Classic 40
16.	5	■	12,759	1000	Black	Madeira Classic 40
17.	4	■	12,996	1392	Silver Sage	Madeira Classic 40
18.	9	■	14,898	1178	Carrot	Madeira Classic 40
19.	5	■	16,201	1000	Black	Madeira Classic 40
20.	10	■	16,750	1358	Cedar Bark	Madeira Classic 40
21.	2	■	17,141	1053	Light Coral	Madeira Classic 40
22.	6	■	17,520	1003	Cream White	Madeira Classic 40
23.	3	■	17,669	1058	Sienna	Madeira Classic 40
24.	5	■	19,470	1000	Black	Madeira Classic 40
25.	1	■	19,694	1359	Golden Nugget	Madeira Classic 40
26.	4	■	20,309	1392	Silver Sage	Madeira Classic 40
27.	7	■	20,454	1226	Amber	Madeira Classic 40
28.	8	■	20,501	1481		Madeira Classic 40
29.	5	■	21,638	1000	Black	Madeira Classic 40
30.	8	■	22,302	1481		Madeira Classic 40

**Color Film**

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**\*KNIFE 5X5\***

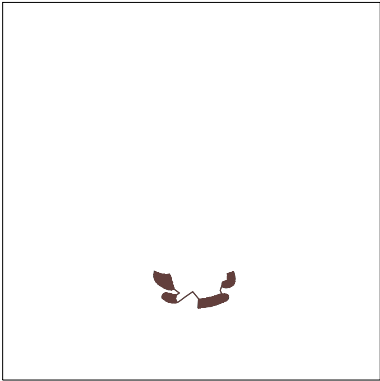
Design: **Knife 5x5**

Title:

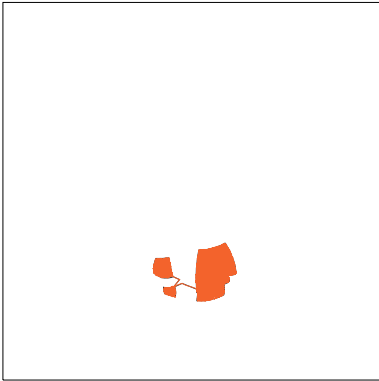
Stitches: 22,304  
Height: 5.00 in  
Width: 1.87 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.37



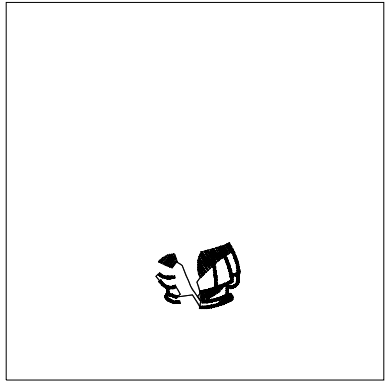
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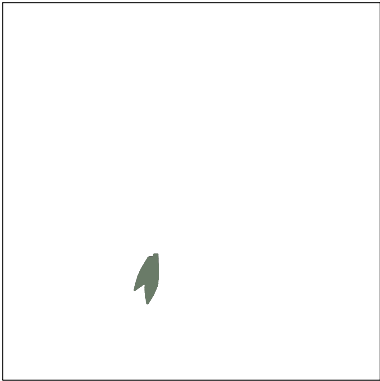
Stop #: 1  
Element:  
Code: 1358  
Name: Cedar Bark  
Chart: Madeira Classic 40  
Stitches: 434  
Thread used: 5.91ft



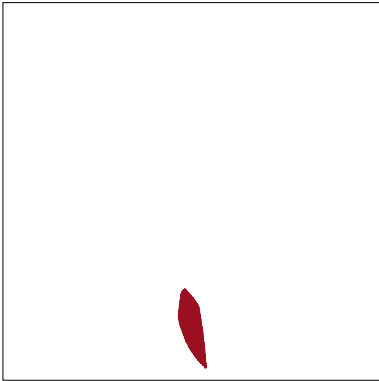
Stop #: 2  
Element:  
Code: 1178  
Name: Carrot  
Chart: Madeira Classic 40  
Stitches: 808  
Thread used: 13.86ft



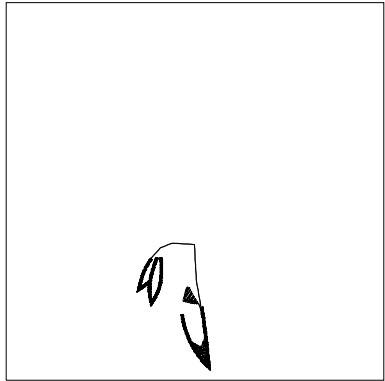
Stop #: 3  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,216  
Thread used: 15.16ft



Stop #: 4  
Element:  
Code: 1392  
Name: Silver Sage  
Chart: Madeira Classic 40  
Stitches: 378  
Thread used: 5.31ft



Stop #: 5  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 444  
Thread used: 7.47ft



Stop #: 6  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 869  
Thread used: 10.59ft

**Color Film**

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**\*KNIFE 5X5\***

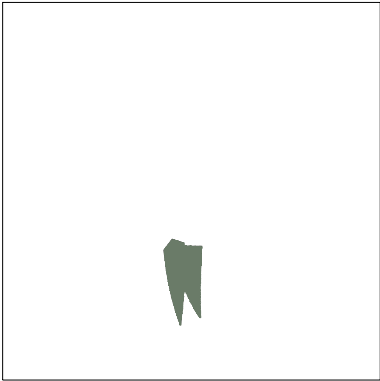
Design: **Knife 5x5**

Title:

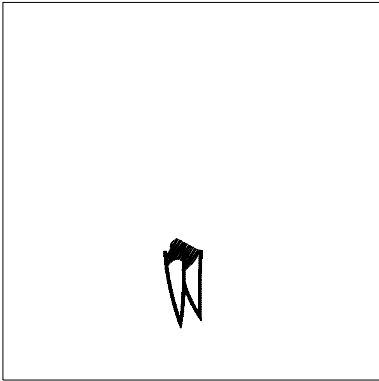
Stitches: 22,304  
Height: 5.00 in  
Width: 1.87 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.37



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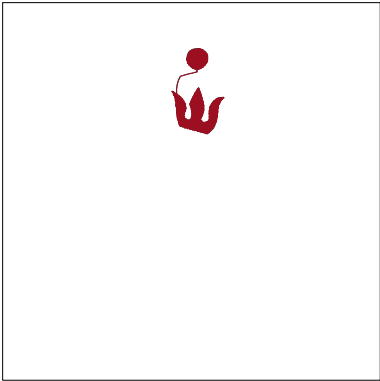
Stop #: 7  
Element:  
Code: 1392  
Name: Silver Sage  
Chart: Madeira Classic 40  
Stitches: 844  
Thread used: 13.93ft



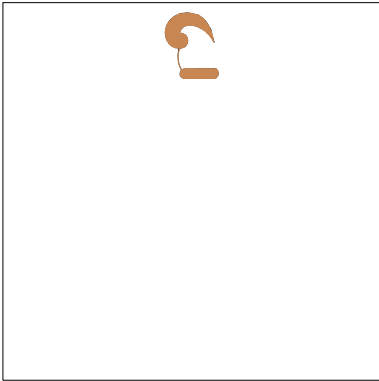
Stop #: 8  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 756  
Thread used: 9.73ft



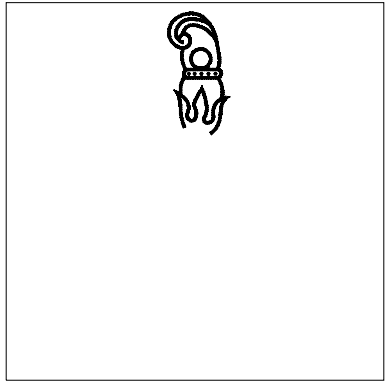
Stop #: 9  
Element:  
Code: 1392  
Name: Silver Sage  
Chart: Madeira Classic 40  
Stitches: 1,086  
Thread used: 18.72ft



Stop #: 10  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 660  
Thread used: 9.95ft



Stop #: 11  
Element:  
Code: 1226  
Name: Amber  
Chart: Madeira Classic 40  
Stitches: 728  
Thread used: 10.53ft



Stop #: 12  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,937  
Thread used: 22.91ft

**Color Film**

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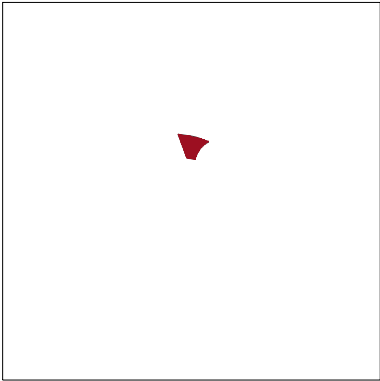
Design: **Knife 5x5**

Title:

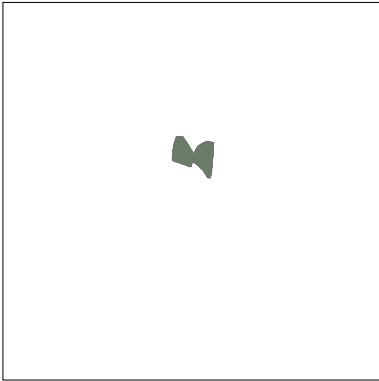
Stitches: 22,304  
Height: 5.00 in  
Width: 1.87 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.37



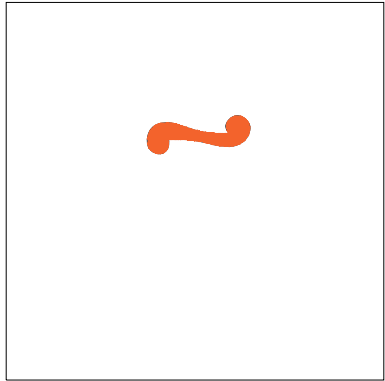
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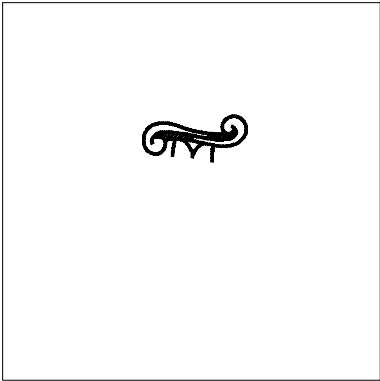
Stop #: 13  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 175  
Thread used: 2.82ft



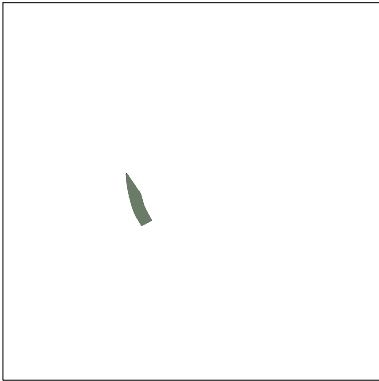
Stop #: 14  
Element:  
Code: 1392  
Name: Silver Sage  
Chart: Madeira Classic 40  
Stitches: 386  
Thread used: 6.32ft



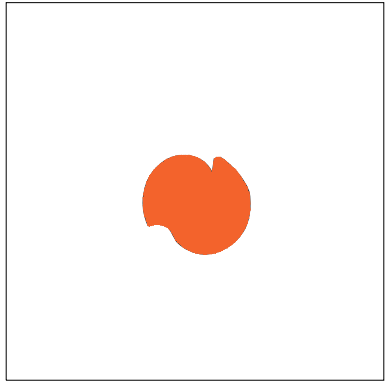
Stop #: 15  
Element:  
Code: 1178  
Name: Carrot  
Chart: Madeira Classic 40  
Stitches: 660  
Thread used: 11.37ft



Stop #: 16  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,378  
Thread used: 16.52ft



Stop #: 17  
Element:  
Code: 1392  
Name: Silver Sage  
Chart: Madeira Classic 40  
Stitches: 237  
Thread used: 3.49ft



Stop #: 18  
Element:  
Code: 1178  
Name: Carrot  
Chart: Madeira Classic 40  
Stitches: 1,902  
Thread used: 41.11ft

**Color Film**

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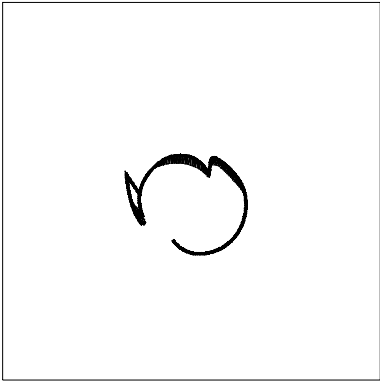
Design: **Knife 5x5**

Title:

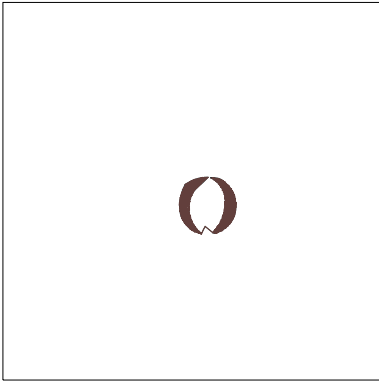
Stitches: 22,304  
Height: 5.00 in  
Width: 1.87 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.37



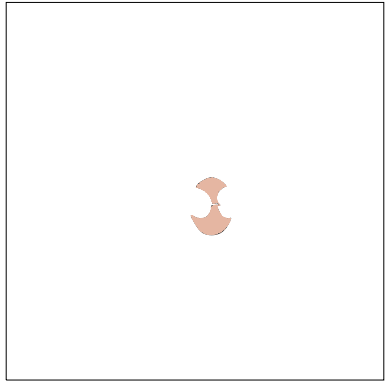
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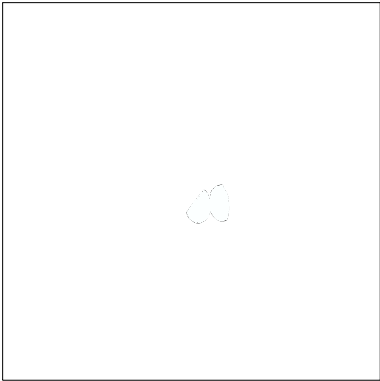
Stop #: 19  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,303  
Thread used: 15.79ft



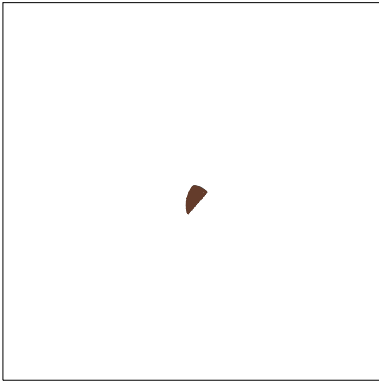
Stop #: 20  
Element:  
Code: 1358  
Name: Cedar Bark  
Chart: Madeira Classic 40  
Stitches: 549  
Thread used: 8.13ft



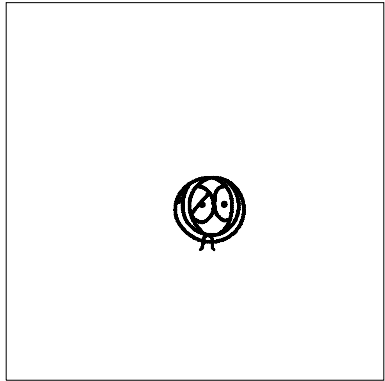
Stop #: 21  
Element:  
Code: 1053  
Name: Light Coral  
Chart: Madeira Classic 40  
Stitches: 391  
Thread used: 6.28ft



Stop #: 22  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 379  
Thread used: 6.33ft



Stop #: 23  
Element:  
Code: 1058  
Name: Sienna  
Chart: Madeira Classic 40  
Stitches: 149  
Thread used: 2.17ft



Stop #: 24  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,801  
Thread used: 21.37ft

# Color Film

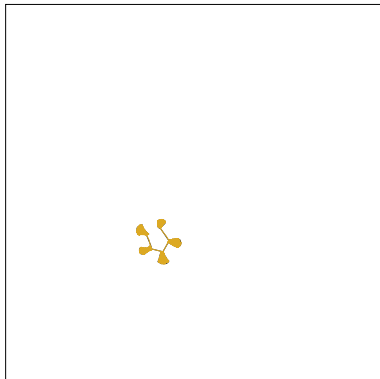
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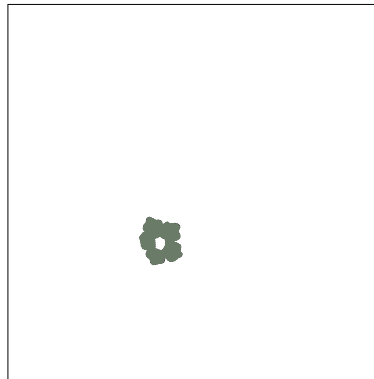
Design: **Knife 5x5**

Title:

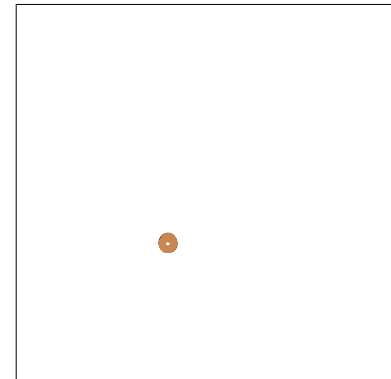
Stitches: 22,304  
Height: 5.00 in  
Width: 1.87 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.37



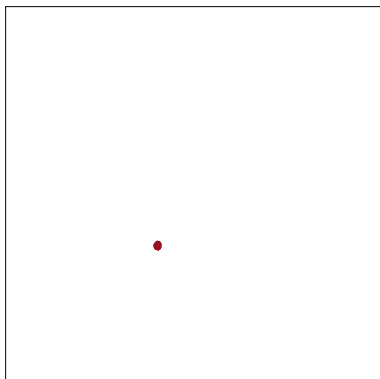
Stop #: 25  
Element:  
Code: 1359  
Name: Golden Nugget  
Chart: Madeira Classic 40  
Stitches: 224  
Thread used: 3.35ft



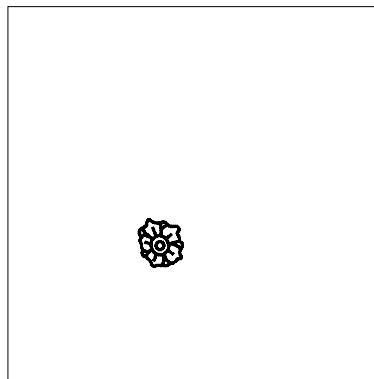
Stop #: 26  
Element:  
Code: 1392  
Name: Silver Sage  
Chart: Madeira Classic 40  
Stitches: 615  
Thread used: 9.41ft



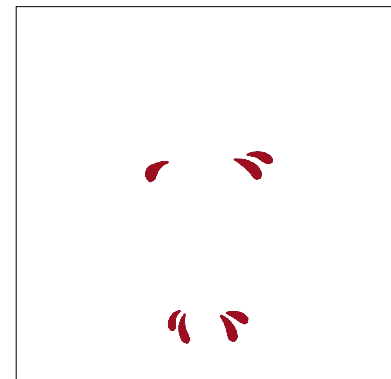
Stop #: 27  
Element:  
Code: 1226  
Name: Amber  
Chart: Madeira Classic 40  
Stitches: 145  
Thread used: 2.02ft



Stop #: 28  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 47  
Thread used: 0.55ft



Stop #: 29  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,137  
Thread used: 12.55ft



Stop #: 30  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 664  
Thread used: 10.43ft